# AIR HANDLING UNITS WITH HEAT RECOVERY

# Series RECOM 1S/SE EPP EC



EC motor

Heat recovery air handling units in sound- and heat-insulated casings. Air flow up to **136 m<sup>3</sup>/h**. Heat recovery efficiency up to **94 %** 

# Description

The air handling units are the fully featured ventilation units with heat recovery for air filtration, fresh air supply and stale air extract. The units offer energy-efficient ventilation for small appartments.

#### Casing

The casing is made of expanded polypropylene (EPP) possessing high heat- and sound-insulating properties.

#### Filter

Two built-in G4 and F7 filters provide efficient air filtration.

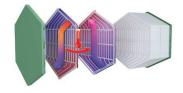


#### Fans

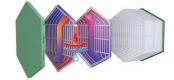
Efficient electronically commutated motors with external rotor and impeller with forward curved blades.

# Heat exchanger

**Recom-S** units are equipped with a counter-flow polystyrene heat exchanger.



**Recom-SE** units are equipped with an enthalpy heat exchanger.



#### Automation

**RECOM 1S/SE EPP EC** units are equipped with an integrated control system and an FP wall-mounted control panel with LED indication.

#### Freeze protection

In the **RECOM 1S/SE EPP EC** units freeze protection is provided by the shutdown of the supply fan.

#### Mounting

The unit is designed for suspended ceilling mounting. The mounting position of the unit must provide service access for maintenance and repair.

# Control and automation

Functions	FP
Control via external wired control panel	V I V I 8 M
Speed selection	+
Filter replacement indication	According to filter timer
Alarm indication	Alarm LED indication
Freeze protection	Cyclic shutdown of supply fan
Humidity control	Option
CO <sub>2</sub> control	Option
Fire alarm connection	Option

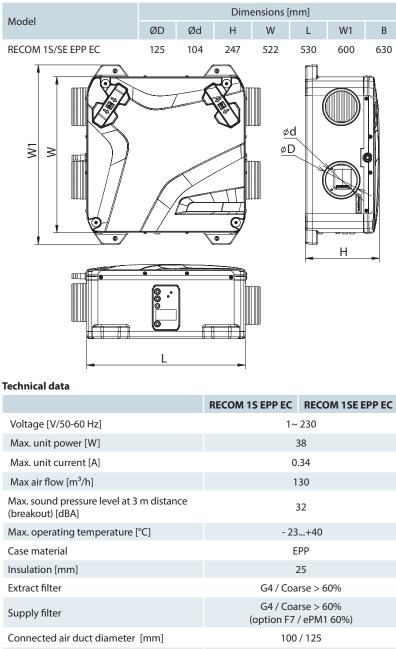
### Accessories for air handling units

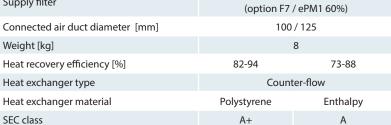
Model	G4 panel filter	F7 panel filter	Internal humidity sensor	CO <sub>2</sub> sensor with indication	CO <sub>2</sub> sensor	Humidity sensor	U-trap kit	Air damper	Electric actuator
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RECOM 1S/SE EPP EC	SF 176x150x22 G4	SF 176x150x22 F7	HV2	CO2-1	CO2-2	HR-S	SG-32	RCD 125	LF230

#### **Designation key**

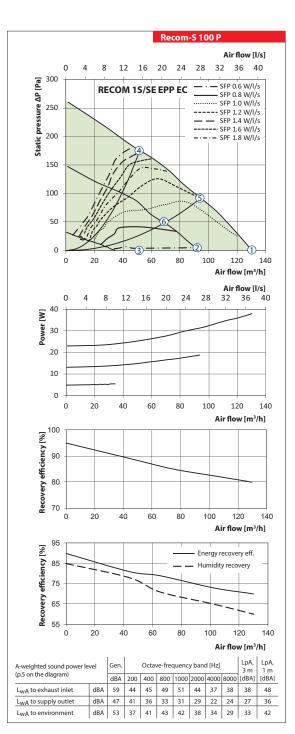
ТМ	Model	Casing modification	Heat exchanger type	Nominal size	Modification	Casing type	Heater	Controller	Service side
RECO	M 1S/SE	C – Compact	_ – heat recovery T – energy recovery	Air flow m³/h / 10	0 – standard	P – suspended	_ – w/o heater	FP	_ – universal

#### **Overall dimensions**





Point	Air flow [m <sup>3</sup> h] (ls)	Total sound pressure level (breakout) at 3 m (1 m) distance [dBA]			
	<b>RECOM 1S/SE EPP EC</b>	<b>RECOM 1S/SE EPP EC</b>			
1	130 (36)	32 (42)			
2	91 (25)	25 (35)			
3	52 (14)	16 (26)			
4	52 (14)	31 (41)			
5	96 (27)	33 (42)			
6	68 (19)	25 (34)			



# Calculation of air temperature downstream of the heat exchanger:

$$t=t_{outd}+k_{hr}^{*}(t_{extr}-t_{outd})/100$$

where

- ${\rm t_{outd}}$  is outdoor air temperature [°C]
- $t_{extr}$  is extract air temperature [°C]
- $k_{hr}$  is heat exchanger efficiency (according to the diagram) [%]